

SUB. RUBBER WASHER OF UPPER  
VALVE FOR DARCCO PUMP W-200

DRAWN T.P. JANA

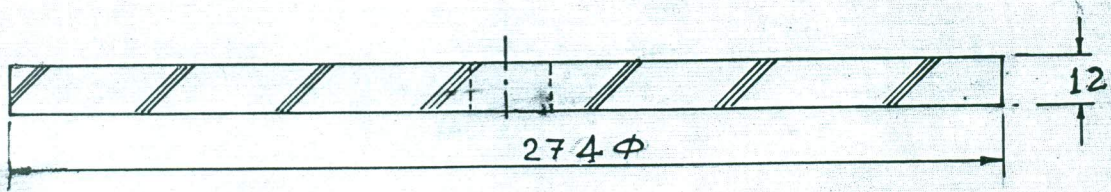
CHECKED 12/8

REVISION 'A' 20.11.81 (THK. CHANGED)

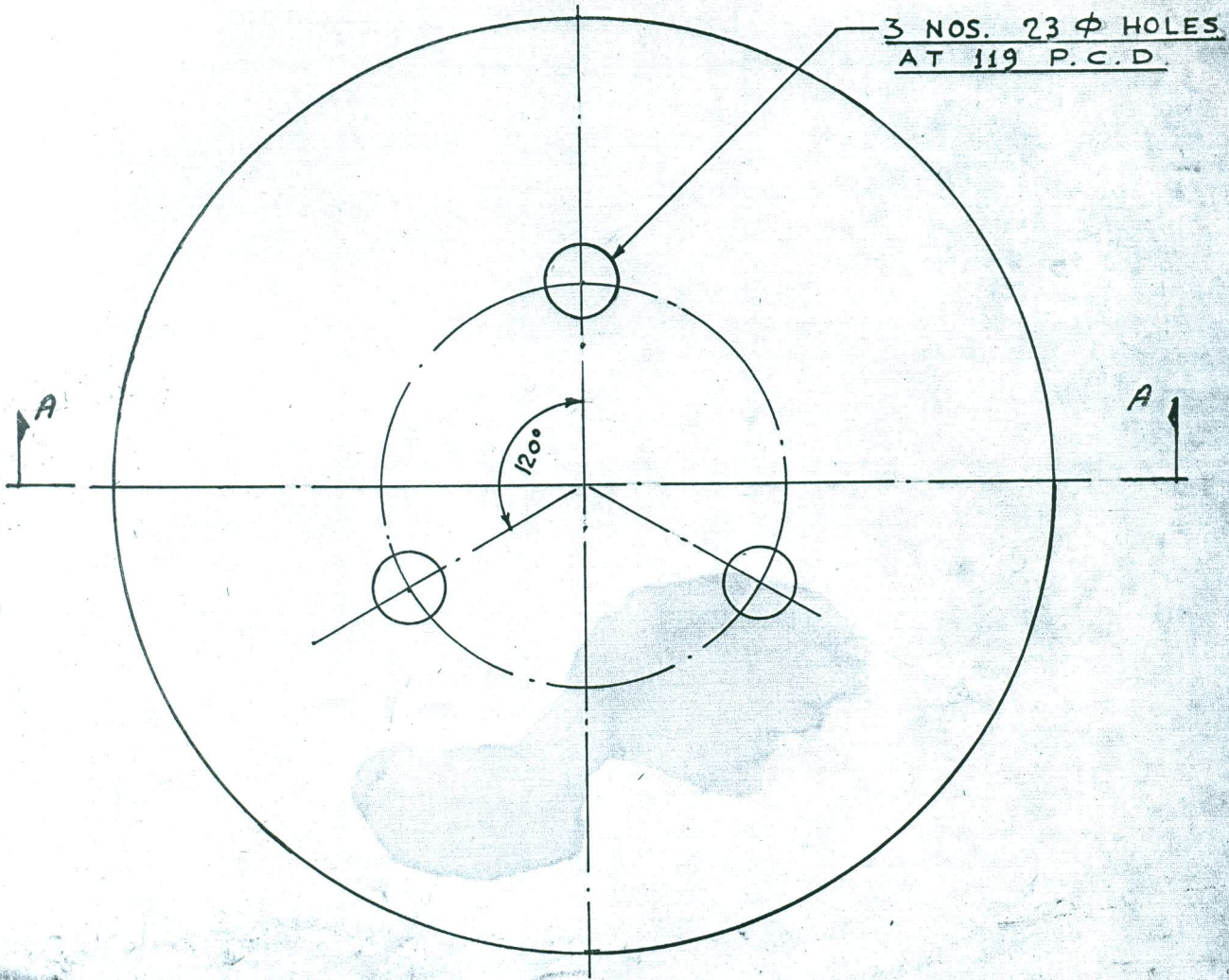
APPROVED 16/8

DRG. NO. UCI/M-612/9

20/11/1981



SEC. AT - AA



3 NOS. 23  $\phi$  HOLES  
AT 119 P.C.D.

SCALE - 1:2

MATERIAL: RUBBER

mat. Rubber  
dy. UCI/M-612/9



RUBBER WASHER OF LOWER VALVE

SUB. FOR W-200 DARCCO PUMP

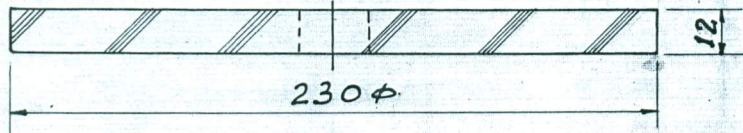
DRAWN T.P. Jana

CHECKED 12/12

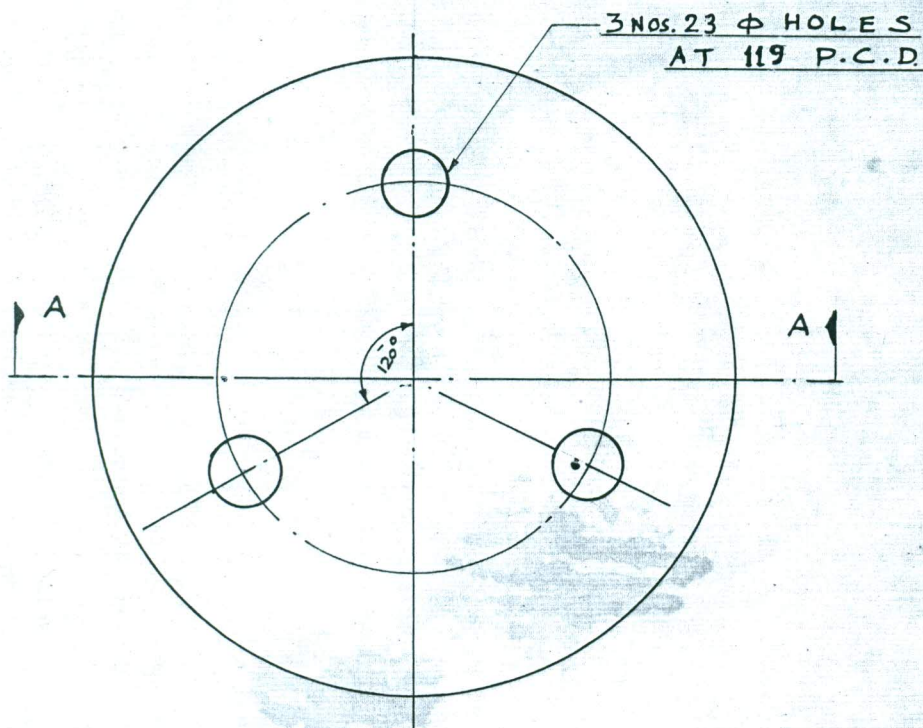
REVISION A - ON 20.11.81 (THK. CHANGED)

APPROVED 16/8

DRG. NO. UCI/M-613/4



SEC. AT-AA



PROPERTIES OF RUBBER

1. HARDNESS -  $60 \pm 5^\circ A$
2. T.S. (KGF /SQ. CM) MIN. 180
3. % ELONGATION- 450- 550
4. REBOUND RESILIENC- 55%
5. SP. GR. 1.1
6. ASH CONTENT 11%

SCALE :- N.T.S.

MATERIAL :- RUBBER

HARDNESS :-

SHORE-A-60 $\pm$ 5